

BASIC SEAMER INSTRUCTIONS

TS-324 TRIPLE LOCK



Model 230
3 – Station
Primary
Seamer

1. HAND CRIMP THE LENGTH OF THE SEAMER AT THE STARTING EDGE OF THE PANEL.



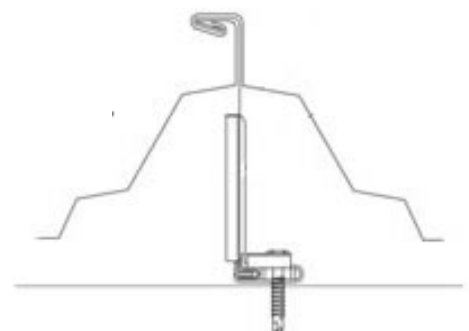
2. LOCK PRIMARY SEAMING TOOL ON CRIMPED PORTION OF PANEL.

Make sure you use an appropriate Power Source and Extension Cord. Poor performance and motor damage can result from use of an inadequate power source.

Recommended extension cord size

Distance (Ft)	0-50	50-100	100-200	200-300
Wire Gauge (AWG)	12	10	8	6

3. RUN SEAMER ABOUT 12" AND CHECK SEAM PROFILE TO MAKE SURE IT IS CORRECT BEFORE CONTINUING.



BASIC SEAMER INSTRUCTIONS

TS-324 QUADRI-LOCK



Model 400
4 – Station
Secondary
Seamer

DO NOT USE the secondary seamer (Quadri-Lock) on any panel until it has first been Triple-Locked.

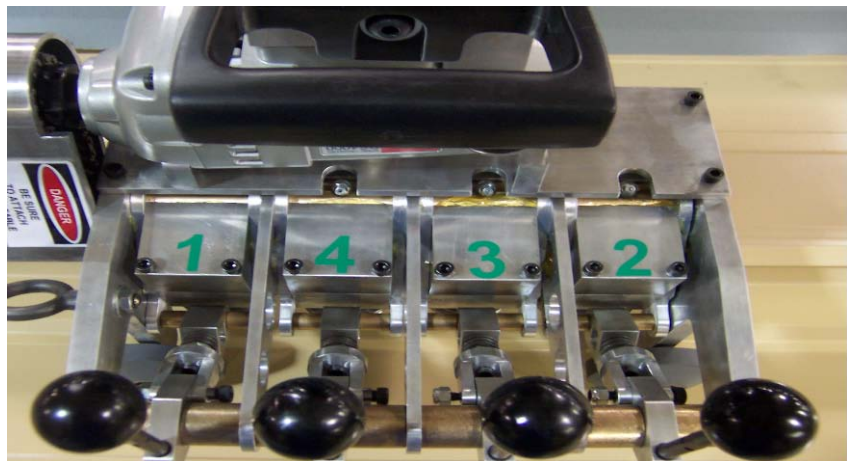
1. HAND CRIMP THE LENGTH OF THE SEAMER AT THE STARTING EDGE OF THE PANEL.



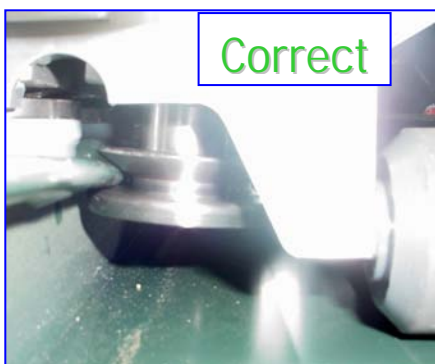
2. SET SEAMER ON HAND CRIMPED SECTION OF PANEL.

LOCKING SEQUENCE FOR SEAMER HANDLES MUST BE FOLLOWED OR SEAMER WILL NOT OPERATE CORRECTLY.

3. LOCK HANDLES
1, 2, THEN 3 & 4.



4. CHECK TO MAKE SURE SEAMER IS CORRECTLY LOCKED ON.



5. RUN SEAMER ABOUT 12" AND CHECK SEAM PROFILE TO MAKE SURE IT IS CORRECT BEFORE CONTINUING.

